



M210 MILL

USER GUIDE v1.6



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INTRODUCTION

This User Guide is a comprehensive manual covering the operation and maintenance of the Mobius M210 Mill processing machine as of the date of publication. Mobius reserves the right to make updates to the machine from time to time. In the event of an update, this User Guide will remain appropriate for the safe operation and maintenance of your unit. This User Guide, as well as any documentation supplied by component manufacturers, are to be considered the information package associated with this device. Every operator must read and understand the User Guide. The manual should be located within easy access for periodic review.

DISCLAIMER

Mobius recognizes that the Mobius M210 Mill is a purpose-built machine for processing cannabis by licensed producers. Please check all municipal, provincial/state, and federal laws and regulations before using the Mobius M210 Mill. Mobius does not promote or condone the use of processing equipment in any way that may be deemed illegal.

Mobius recognizes that our equipment can be used for processing herbs, hops, flowers, and many other products. It is not the responsibility of Mobius to confirm alternative applications for our equipment.

SERVICE & REPAIRS

Repairs must be carried out in consultation with Mobius' Technical Support department. Only original equipment manufacturer (OEM) Mobius parts are to be used for repairs.

Should the need arise, please notify:

MOBIUS
26 INDUSTRIAL AVE.
CARLETON PLACE, ONTARIO, CANADA
K7C 3T2
1-866-874-6244
mobiustrimmer.com/contact/
support@mobiustrimmer.com

Improper interfacing, improper repair, or unauthorized modification could result in void warranty claims.

WARRANTY

Thank you for purchasing Mobius M210 equipment from Mobius.

The Mobius M210 Mill is covered by our manufacturer's warranty as follows:

- No warranty on consumable parts, including screens and door gaskets;
- Warranty coverage for one (1) year or 1,000 operating hours, whichever occurs first, on motors, electrical components, and remainder of machine components.

The warranty period begins on the date the equipment is received by the customer. Any damage that occurs during shipping will be the responsibility of Mobius.

The above terms are valid if Mobius equipment is used and maintained as directed. If the equipment is modified in any way, all terms of this warranty are void. This warranty does not apply to cosmetic damage, such as scratches or general wear and tear.

Should you experience a technical problem with your equipment, please contact Mobius at the email or phone number outlined in the [Services & Repairs](#) section.

Rotor damage is very rare on a MOBIUS M60 MILL and is typically the result of rocks, hard metallic objects, or poor setup. Rotor damage resulting from hard objects entering the milling chamber is not covered under warranty. In the event of rotor damage, please contact Mobius for assessment. Repair and part replacements must be completed by Mobius or an authorized agent. To avoid rotor damage, please take care to properly maintain the MOBIUS M210 MILL and do not let hard objects enter the milling chamber.

WARNING LABELS



DANGER:

Indicates a hazardous situation that, if not avoided, will result in serious injury and/or death. This signal word is to be limited to the most extreme situations; typically for machine components that, for functional purposes, cannot be guarded.



WARNING:

Indicates a potentially hazardous situation that, if not avoided, could result in serious injury and/or death. It includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.



CAUTION:

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

SAFETY INSTRUCTIONS

To ensure operator safety while in use, this device includes decaling, guarding, and other safety features. Operators are encouraged to use caution and best judgment when using equipment. Equipment should be serviced when required.

To avoid possible damage to the machine and risk of injury to the operator, consult with an Mobius representative to answer any questions.

This document refers to the Mobius product milling machine as the MOBIUS M210 Mill. Since this machine has a rotary milling unit, special safety precautions must be observed to reduce the risk of personal injury. Careless or improper use may cause serious or even fatal injury. Please read and understand these precautions thoroughly before using the machine.

All operators must read and understand this User Guide and be trained in safe operation and use of the MOBIUS M210 MILL. We recommend the owner of this equipment develop a standard operating procedure specific to each worksite to address any local hazards or other conditions not outlined in this User Guide. The MOBIUS M210 MILL must be inspected regularly for damage, component failure, and wear. Results of inspection activity should be documented.

Mobius makes every effort to ensure the MOBIUS M210 MILL is compliant with all current safety standards. It is the responsibility of the owner to ensure all municipal, provincial, state, county, territorial, and federal codes, regulations and standards have been met in each working location.

Do not lend or rent your machine without providing the User Guide. A first-time operator should receive practical instruction before using the machine.

This machine is not to be used for any purpose other than those expressly stated in the User Guide, advertising literature or other Mobius written material pertaining to the MOBIUS M210 MILL.

Operators must be in good physical condition and mental health to operate this device. Under no circumstances should the device be operated by anyone under the influence of any substance, including drugs or alcohol, which might impair vision, dexterity, or judgment. Do not operate the MOBIUS M210 MILL when fatigued. Be alert - If tired while operating the device, take a break. Fatigue may result in loss of control. Working with any equipment can be strenuous. If you have any condition that might be aggravated by strenuous work, check with your doctor before operating the device.

GENERAL SAFETY PRECAUTIONS

KNOW THE SAFETY INFORMATION

Read and become familiar with the entire User Guide. Learn the equipment applications, limitations, and possible hazards.

KEEP GUARDS AND SHIELDS IN PLACE

Keep all guarding in place and in working order to protect both the device and the operator.

WORK IN A SAFE ENVIRONMENT

Do not use equipment in a dangerous environment or damp/wet locations. Never expose the control panel directly to rain or water. Keep the work area well-illuminated. Operate the equipment on a stable surface with minimal slope to ensure safety and proper function. Engage the locking casters to prevent unintended movement during use.

WORK AWAY FROM FLAMMABLE LIQUIDS OR GASES

Do not use the device in the presence of flammable liquids or gases.

KEEP THE WORK AREA CLEAN

Cluttered areas and workspaces invite accidents. Keep all power cords and ancillary equipment out of walkways/corridors to reduce tripping hazards.

TRAINED OPERATORS ONLY

Keep children and bystanders away from the device. Visitors should be kept at a safe distance from the work area.

DON'T FORCE THE EQUIPMENT

It will operate optimally and safely at the rate for which it was designed.

ALWAYS OPERATE DEVICE IN A WELL-VENTILATED AREA

Dust generated from certain materials can be a health hazard. Use a dust collection system whenever possible.

POWER DOWN AND DISCONNECT

Power down and disconnect equipment before cleaning, servicing, and when changing any accessories, consumables, or other components.

CHECK FOR DAMAGED PARTS BEFORE OPERATION

Inspect equipment prior to use to ensure proper operation in performing its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. Any damaged part including guards should be properly repaired or replaced.

WEAR PROPER APPAREL

Do not wear loose clothing, loose gloves, neckties, rings, bracelets, or other jewelry that may get caught in moving parts. Non-slip footwear is recommended. Wear a protective hair covering to contain long hair.

USE THE RIGHT TOOL

Don't force the device to do a job for which it was not designed.

WEAR A FACE MASK OR DUST MASK

This device may produce dust or operate near other dust-producing machines. If dust extraction is not considered, a dust mask must be worn.

ALWAYS WEAR EYE PROTECTION

Safety goggles can protect your eyes from fast-moving debris.

ALWAYS WEAR EAR PROTECTION

Wear ear muffs or earplugs when operating loud machinery.

MAGNETIC FIELD WARNING

WARNING: This equipment incorporates magnets that could interfere with the operation of implanted medical devices such as pacemakers. Impacted individuals must maintain a safe distance from the magnets located in the red disc mounted to the door. Consult your physician or device manufacturer for specific guidance.

SAFETY SENSORS

DANGER: Never attempt to override or bypass the door safety sensor and operate the mill. Never interact with the rotor while it is still in motion (e.g. do not attempt to manually brake the rotor). Operation with the door open poses a significant risk to entanglement/crushing from the impeller.

ERGONOMICS

WARNING: Repetitive actions such as loading a hopper that are performed over an extended period of time by one worker can result in permanent repetitive strain injuries. Operators are encouraged to develop a job rotation strategy and provide ergonomic training to workers to reduce the likelihood of RSI occurrences.

PREFACE

INTENDED USE OF EQUIPMENT

The M210 is designed and manufactured for the milling, grinding, blending and consistent particle size reduction for cannabis and hemp. It should be used in a laboratory, clean room or production-type environment.

To optimize the performance of your M210 please ensure that your product is:

- Cannabis or Hemp
- Flower, leaf, or trimmings
- Fully bucked or de-stemmed
- Dry to a moisture content of 8%-12%

OPERATING CONDITIONS

| Item | Specification |
|-----------------------|---|
| Location | Indoors or Covered Outdoors |
| Altitude | 0 - 2000 meters above sea level |
| Temperature (ambient) | 5°C - 25°C |
| Relative Humidity | 25% - 75%, non-condensing |
| Voltage/Current | 115 VAC +/- 10%, 6 Amps max 230 VAC +/- 5%, 3 Amps max |
| Pollution Degree | 2 |
| Overvoltage Category | II |

NOTE: THIS DEVICE IS NOT TO BE OPERATED IN WET LOCATIONS.

No special installation precautions are required to maintain electromagnetic compatibility of the equipment.

This machine should not be operated in conditions or orientations where accessing the emergency stop would be difficult or impossible. Always ensure that any operators have clear access to the power off and e-stop buttons.

If this equipment is used in conditions outside the specified operating conditions, Mobius cannot guarantee that the integrated safety functions of the Mobius M210 Mill will function as intended.

INITIAL UNCRATING & INSPECTION

CRATE INSPECTION

Inspect the exterior of the crate for any damage that may have been caused during shipping. If there is visible damage that may be indicative of damage to the contents, take photos of the damage and contact Mobius for further instructions.

UNPACKING & INSPECTION OF EQUIPMENT

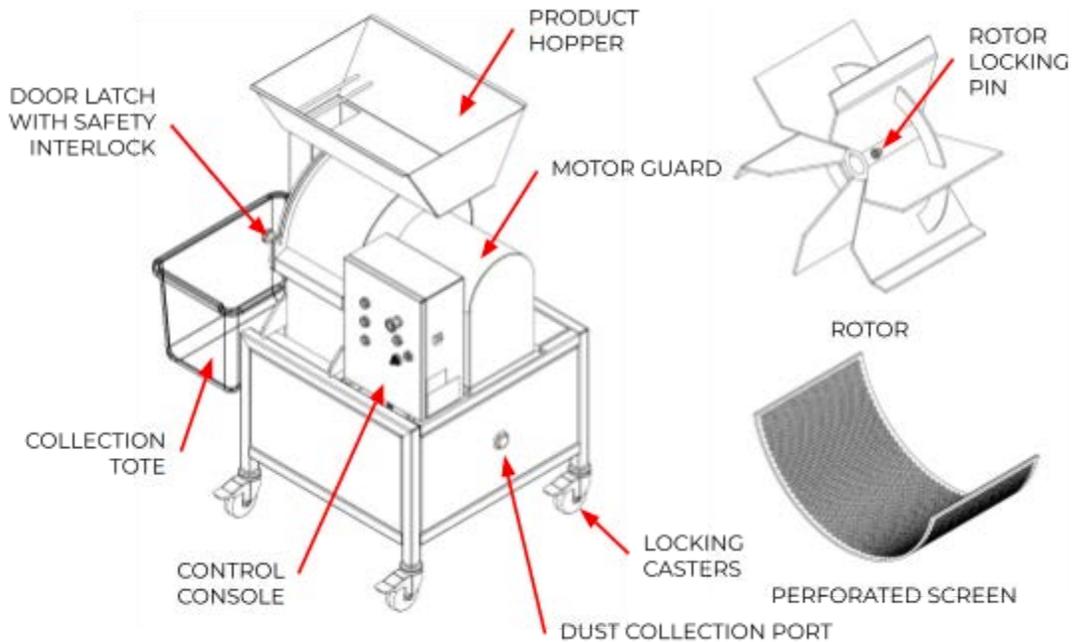
Inside the machine crate is the fully-assembled Mobius M210 Mill.

A detailed instructional video for unpacking the crate is available at mobiustrimmer.com/instructions/m210-mill-uncrating/. Do not use a forklift to unload the machine from the crate. To reduce the risk of injury, follow the directions provided in the uncrating instructions.

Once the trimmer and all of the accessories are unpacked, ensure that all items are accounted for and in good condition (refer to 'WHAT'S IN THE BOX' section).

INITIAL SETUP

GET TO KNOW YOUR MOBIUS M210 MILL



WHAT'S IN THE BOX

Your MOBIUS M210 MILL comes fully assembled, tested, and ready for operation. When unpacking the device, please ensure the following items are included:

- MOBIUS M210 MILL MACHINE
- 6-BLADE ROTOR
- 3X MILLING SCREENS (1/4" HOLES, 1/8" HOLES, 1/16" RASP)
- GROUND PRODUCT COLLECTION TOTE

CONTROL PANEL OVERVIEW



EMERGENCY STOP (E-STOP) SWITCH

Quickly stops, and prevents operation of, the rotor motor. Depress the E-Stop switch to quickly disable the motor motion (refer to the [EMERGENCY STOP SWITCH FUNCTION](#) section for details). Twist the switch body clockwise to release the E-Stop and put the machine in the Idle state. The E-Stop is for emergency use only; repeated use for routine stops is not recommended.

START/RESET BUTTON

The blue start button transitions the machine from the Idle to the Ready state. The button will only have an effect if the E-Stop is released and there are no sensor errors detected by the safety circuit. The button will be illuminated blue when the machine is in the Ready state.

STOP BUTTON

The red Stop button turns off the rotor motor (refer to the [MACHINE STOP SEQUENCE](#) section for details). The Stop button serves as the primary means of stopping the machine during normal operation.

NOTICE: THE ROTOR MUST BE STOPPED PRIOR TO TOGGLING BETWEEN THE FORWARD AND REVERSE DIRECTIONS (AND VICE VERSA).

SPEED DIAL

Rotate the dial to adjust the rotor speed to the desired setting.

FORWARD BUTTON

Initiates rotor rotation in a clockwise direction.

REVERSE BUTTON

Initiates rotor rotation in a counter-clockwise direction.

DUST COLLECTION PORT

Your MOBIUS M210 MILL is factory equipped with a dust *collection port*. Connect a vacuum or dust collection system to your milling machine to minimize the airborne dust generated. The inside diameter of the port is approximately 1-3/8" (35mm).

NOTE: The dust collection port does not affect the machine operation or throughput but Mobius recommends that it is always used to reduce airborne particulate matter and the risk of fire/explosion.

OPERATION

OPERATION PREP

Please take the following steps to confirm the MOBIUS M210 MILL is ready to operate:

- Complete a thorough inspection of the equipment to identify and damaged components. Repair all damage before operating equipment.
- Confirm the power cord is in good condition
- Ensure the rotor is properly installed with the spring-pin latched in place to secure the rotor to the drive shaft.
- Ensure the milling screen is properly installed and located in the retention grooves
- Ensure the door is completely closed and secured
- Ensure the upper hopper is installed and in good working condition
- Ensure all guarding is properly installed and is in good working condition
- Ensure that the equipment is in a clean and tidy workspace and that all controls are accessible and visible.
- Ensure the material to be processed is free of foreign contaminants to reduce risk of injury to personnel or damage to equipment.
- Ensure the ground product collection tote is installed and full seated in the machine.

GENERAL OPERATION

NOTICE: PRIOR TO DEVICE OPERATION, ENSURE ALL GUARDS, THE SCREEN, THE IMPELLER, THE TRIM TOTE, AND THE UPPER HOPPER ARE IN PLACE AND PROPERLY SECURED.

EMERGENCY STOP SWITCH FUNCTION

The intended use of the Emergency Stop switch is to easily and quickly stop all machine motion in the event of an emergency or if the dedicated Stop button is malfunctioning. It is not intended to serve as the primary means of stopping the machine. Use the dedicated Stop button for normal, day-to-day operations.

Also, note that the Emergency Stop switch does not power down all the electrical components inside the M210 control cabinet. The Emergency Stop switch is a safety function, not an electrical disconnect. Unplug the supply cable from the wall receptacle whenever the M210 Mill is not in use to fully power down the equipment.

MACHINE START-UP SEQUENCE

1. Ensure the rotor and screen are properly installed.
2. Ensure the access door is properly closed and latched.
3. Ensure E-Stop is disengaged.
4. Press the blue Start/Reset button to put the M210 Mill in the Ready state. The Start/Reset button will be illuminated when the machine is in the Ready or Operating states.
5. Press the forward or reverse button to engage the rotor.
6. Rotate the speed dial to the desired setting.

CHANGING ROTOR DIRECTION

While the machine is in operation:

1. Press the Stop button and wait for the impeller rotation to cease.
NOTICE: ENSURE THE ROTOR IS COMPLETELY STOPPED PRIOR TO REVERSING DIRECTION.
2. Press the Forward or Reverse button to engage the rotor in the desired direction.

MACHINE STOP SEQUENCE

To stop the impeller motion when the machine is in operation, press the Stop button. There is no need to engage the Emergency Stop during normal operation.

MACHINE SHUT DOWN SEQUENCE

To shut down the machine, simply press the “Stop” button and wait for all motion to cease. The supply cable can then be unplugged from the wall receptacle to fully power down the M210 Mill. There is no need to engage the Emergency Stop switch during normal operation.

NOTICE: ENSURE THE MOBIUS M210 MILL IS UNPLUGGED BEFORE PERFORMING ANY SETUP, MAINTENANCE, OR CLEANING TASKS.

SET-UP & ADJUSTMENTS

The Mobius M210 Mill typically performs best when the rotor is operated in the forward direction at the maximum speed setting. Start with these settings when dialing in a new process. The slower speeds and reverse rotation settings are useful for clearing out the milling chamber when finishing a batch of material.

The Mobius M210 Mill typically requires no set-up or adjustment under normal operating conditions. The particle size and final product consistency is dictated by the milling screen. Mobius has several screens available for milling and blending. Please refer to the [SCREEN OPTIONS](#) section or consult with our team to determine the screen option(s) that best suits your needs.

GENERAL

NOTICE: ENSURE THE MOBIUS M210 MILL IS POWERED DOWN AND UNPLUGGED BEFORE PERFORMING ANY SETUP, MAINTENANCE, OR CLEANING TASKS. ALWAYS ENSURE THE EQUIPMENT IS COMPLETELY STOPPED BEFORE COMMENCING ANY WORK.

CLEANING

Power down and disconnect/lock-out equipment before conducting any cleaning tasks.

The equipment should be cleaned daily after each use to prevent the buildup of material and foreign contaminants.

With the exception of the motor, gearbox, and electrical enclosure, the Mobius M210 MILL can be washed, cleaned, and wiped down with normal detergents, degreasers, and disinfectants. Mobius does not recommend using compressed air to clean the M210 MILL.

The access door, rotor, and screen can be removed to facilitate cleaning. The inside of the Mobius M210 MILL can be washed and wiped as needed.

The door gasket can also be removed easily for cleaning. This gasket is pressed by hand into the groove around the circumference of the door.

The exterior of the Mobius M210 MILL should never be hosed or sprayed. Evidence of water near the motor, conduit, electrical panel, or gearbox could void the machine warranty.

To reduce the risk of contamination from mold or spores, develop and follow a regular cleaning that thoroughly cleans all product touching surfaces of the equipment.

NOTICE: ALWAYS ENSURE THERE IS ADEQUATE VENTILATION WHEN CLEANING TO REDUCE THE RISK OF EXPOSURE TO CHEMICALS. NEVER WORK CLOSE TO OPEN FLAME SOURCES TO REDUCE THE RISK OF FIRES OR EXPLOSIONS. ALWAYS REFER TO THE SAFETY DATA SHEET FOR THE PRODUCT(S) USED.

MAINTENANCE

The Mobius M210 MILL is largely maintenance-free.

The door gasket is the only wear component within the Mobius M210 Mill. The condition of the door gasket should be inspected prior to each use. A faulty or worn door gasket will not affect the operation of the machine, however it is necessary for dust mitigation. Operating the M210 Mill without a gasket will expose operators to harmful dust; always replace a worn or damaged gasket.

Inspect the equipment if there is a noticeable change in the sound or vibration produced by the machine. Identify the source of the noise/vibration and immediately correct the issue before continued use to prevent further damage.

Replacement parts may be sourced from the Mobius website:
mobiustrimmer.com/replacement-parts/#m210

REPAIR

The M210 gearbox is a fully sealed unit and is 100% Maintenance free for life.

This User Guide does not include instructions for machine repair. For your safety, repairs must be completed by Mobius or an authorized agent (service technician).

Improper interfacing, improper repair, or unauthorized modification could result in operator injury and void warranty claims.

Please refer to the [SERVICE & REPAIRS](#) section for details.

SAFETY FUNCTION INTEGRITY & MAINTENANCE

The Safety Functions implemented in the Mobius M210 Mill are factory configured and require no configuration, adjustment, or periodic testing by the end-user to ensure proper operation. Users shall not modify, bypass, or repair any safety-related components or circuits. In the event of a safety related fault or component failure, the machine will safely stop and prevent restart.

All inspection, testing, repair, or replacement of safety related components shall be performed by Mobius personnel or authorized service technicians in accordance with the Mobius M210 Mill Safety Function Test Protocol.

In the unlikely event of a fault or error with the safety functions, refer to the [SERVICE & REPAIRS](#) section for Mobius contact information.

If a safety fault is indicated or safety components are replaced, the machine must be removed from service and verified per the test protocol by authorized personnel before return to service.

LIFTING & MOVING

The machine is easily moved and rolled on level surfaces. The machine includes four locking swivel casters that are installed at the factory. The machine is designed to be operated on smooth and level floors.

If lifting is required, the M210 must be lifted using a forklift on the lower structural frame between the casters. Ensure that the forks are fully spread to avoid overturning or flipping off the forks. To reduce the risk of injury do not attempt to lift the M210 Mill without the assistance of lifting equipment.

SCREEN OPTIONS

The M210 Mill is shipped with three different screen sizes and four other screen options are available for purchase at mobiustrimmer.com/product/m210-mill-screens/. The table below summarizes the screen options and their recommended use. Note that the mill may operate differently depending on the strain and moisture content of your product. Some producers may use different screens with different strains, even for the same processes.

| MILL SCREEN | HOLE SIZE | PRE-ROLLS | CO ₂ EXTRACTION | ETHANOL EXTRACTION | HYDROCARBON EXTRACTION | FRESH FROZEN |
|--|-------------------------|-----------|----------------------------|--------------------|------------------------|--------------|
| ULTRA FINE RASP (10-02-002806) | 1/16" (1.6mm) | ● | ● | ● | ● | ● |
| FINE RASP (10-06-002837) | 5/64" (2.0mm) | ● | ● | ● | ● | ● |
| MEDIUM MILLING (10-02-002805) | 1/8" (3.2mm) | ● | ● | ● | ● | ● |
| COARSE MILLING (10-06-002804) | 3/16" (4.7mm) | ● | ● | ● | ● | ● |
| COARSE BLENDING (10-02-002803) | 1/4" (6.4mm) | ● | ● | ● | ● | ● |
| COARSE CHUNKING (10-06-004795) | 1/2" (12.7mm) | ● | ● | ● | ● | ● |
| ULTRA-COARSE CHUNKING (10-06-004796) | 3/4" (19mm) | ● | ● | ● | ● | ● |

Bold faced font = included with each M210 Mill.

● = Recommended | ● = can be used | ● = not recommended

TROUBLESHOOTING

| Problem | Resolution |
|--|---|
| MOBIUS M210 MILL WILL NOT START | <ul style="list-style-type: none"> • Ensure the machine is plugged in • Ensure the access door is properly closed and latched • Ensure the e-stop is disengaged (pulled out) • Ensure the start/reset button has been pressed and is illuminated • Ensure the rotor is not jammed or lodged • Ensure there are no tripped breakers in control panel |
| BLUE START/RESET BUTTON IS NOT ILLUMINATED | <ul style="list-style-type: none"> • Ensure the machine is plugged in • Ensure the access door is properly closed and latched • Ensure the e-stop is disengaged (pulled out) • Ensure the start/reset button has been pressed • Ensure there are no tripped breakers in control panel |
| DEVICE IS ABNORMALLY NOISY / ROTOR RUBBING | <ul style="list-style-type: none"> • Ensure the rotor is properly seated and the spring pin is functioning • Inspect upper chamber for product/resin build-up, clean as required |
| DEBRIS AND PRODUCT BUILDUP ON THE ROTOR AND/OR MILLING CHAMBER | Remove the rotor, wipe/wash down rotor and milling chamber |
| MILLED MATERIAL IS OVER/ UNDER-PROCESSED COMPARED TO DESIRED CONSISTENCY | Refer to SCREEN OPTIONS . Contact Mobius to discuss different milling screen options |

SPECIFICATIONS

| | |
|----------------------------|---|
| CONSTRUCTION | Stainless Steel |
| SPEED ADJUSTMENT | 1-11 |
| NUMBER OF SCREEN OPTIONS | 7 |
| MOTOR | 1/2 HP |
| MILLING CHAMBER DIMENSIONS | 18" Dia. x 10-3/8" Depth, 6 Blades |
| COLLECTION TOTE CAPACITY | 11.6 US Gallons (43.9L) |
| TOOL-LESS DISASSEMBLY | Yes |
| FITS THROUGH A 32" DOOR | Yes |
| DIMENSIONS | 28" W x 28" L x 52" H |
| WEIGHT | 265 lbs (120 kg) |
| POWER REQUIREMENT | 120 VAC, 6 Amps (North America) 240VAC, 3 Amps (International) |
| RECOMMENDED PPE | Dust Mask Ear Protection Eye Protection |
| WARRANTY | 1 Year or 1,000 Hours |
| CERTIFICATIONS | cETLus and CE Certification |
| AVAILABLE ACCESSORIES | <ul style="list-style-type: none"> ● Various Screens ● Custom Carts ● Custom Conveyors ● Custom Feed Hopper |