

TANDEM SETUP

In this guide, we'll show you how to properly connect your M108s in a tandem configuration.

STEP 01.



Start by positioning the two units front to back.

STEP 02.



Then, remove the conveyor sensor over ride pucks.

STEP 03.



To prevent interference, position the unit wheels so they're pointed back towards the body.

STEP 04.



Raise outfeed unit to full height.

STEP 05.



Open both lids.

STEP 06.



Place tandem locks on the outfeed unit conveyor sensors, pointed up.

STEP 07.



Move infeed unit and align as closely as possible.

STEP 08.



Lower the outfeed unit until it sits against the infeed unit.

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STEP 09.



Lock the wheels on the outfeed unit.

STEP 10.



Rotate the tandem locks inward until the handles are pointed down.

STEP 11.



On the control panel of the infeed unit, raise to the desired height.

STEP 12.



Close the lids, and you're ready to trim!