

# ERROR CODE TROUBLESHOOTING

There are sensors in various parts of the M108 that will trigger error codes to prevent the unit from operating. In this document, we'll walk through the error codes and the common fixes.

## CHECK HOPPER

The M108 will not operate if the hopper is not properly attached to the unit. If you see this code it's most likely an alignment issue. Remove the hopper, and re-attach, making sure the fin at the top is set properly in the receptacle on the lid.



## CHECK CHUTE

This code appears if the output chute is not attached properly. Like the hopper, simply remove and try to re-attach, making sure you have proper alignment on the lid.



## CHECK VAC SEPARATOR

This refers to an error with the separator. Likely cause is the "hockey stick" lever is not in the fully-locked position. Drop the lever to the bottom, and pull all the way up.



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## CHECK LID

This code appears if the lid is not closed properly. Often this is because blade cartridge components are not seated correctly in the machine. Double check their placement, and make sure lid is closed and latched.



## CHECK TOTE

This error code appears if the Trim Tote is full, or there is a problem with the trim tote sensor. If the trim tote is full, replace with an empty tote. If not, try a quick wipe down of the sensor. Also make sure that the sensor wire is plugged into the body of the machine.

