CONVEYOR UNCRATING



If you've purchased an infeed and / or outfeed conveyor for your Mobius setup, this video will show you how to remove the braces to get the components out quickly and easily, as well as how to install the legs.

STEP 01.





Unscrew and remove the lid of the crate.

STEP 02.





Unscrew custom wooden wedge bracing the sides of the conveyor.

TEP 03.





Lift outfeed conveyor, tilting motor control side up to clear the 2×2 frame lining the rim of the crate. Set aside.

TEP 04.





Unscrew the 2×4 bridge from the outside.

STEP 05.





Remove the bridge using a slight bump to knock loose and lift out.

STEP 06.





Using a 7/16" nut driver or socket, remove the bolts, washers and vinyl strip that secure the infeed conveyor to the saddles.

TEP 07.





Make sure the cord is not caught on anything and lift infeed conveyor out. Set aside.

STEP 08.





Unscrew the single 2×4 in the centre from the outside securing the legs.

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TEP 09.



At the bottom of the crate you'll find the legs and the infeed conveyor guide document. Remove all pieces

STEP 10.





Set the conveyor on a table to allow the black brackets to dangle. Remove the rubber bands.

STEP 11.



The wider, shorter set of legs are for the outfeed conveyor. Line up the legs on the inside of the black bracket so the u-bracket slides into the hollow groove on the outside of the legs.

STEP 12.





Using a $\frac{1}{2}$ " wrench, fasten the bolts on the outside of the legs to tighten so they don't slip.

Follow the same process to install the legs on the opposite side, and on the infeed conveyor.

If you have any questions about this process, don't hesitate to get in touch with us, or view some of the other guides and videos we've made available in our <u>Mobius Academy</u> training site.