

QUICK START GUIDE

BEFORE YOU BEGIN

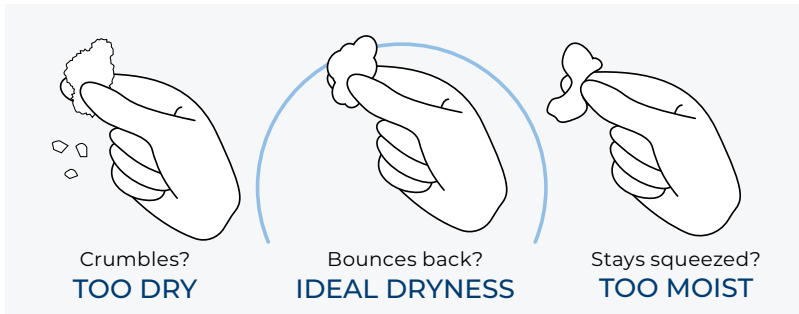
For more information,
consult the [User Guide](#).



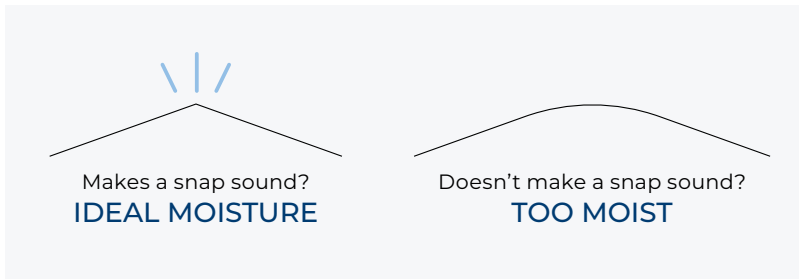
MOISTURE CONTENT

9–10% is the ideal plant moisture level. Bud that is too dry will crumble and not trim well, whereas bud that is too moist will smear on the drum and result in poor trim quality. Complete the following assessments of your material, or use a moisture meter to determine its viability.

PINCH TEST | Squeeze a bud between your fingers, lightly. If it:

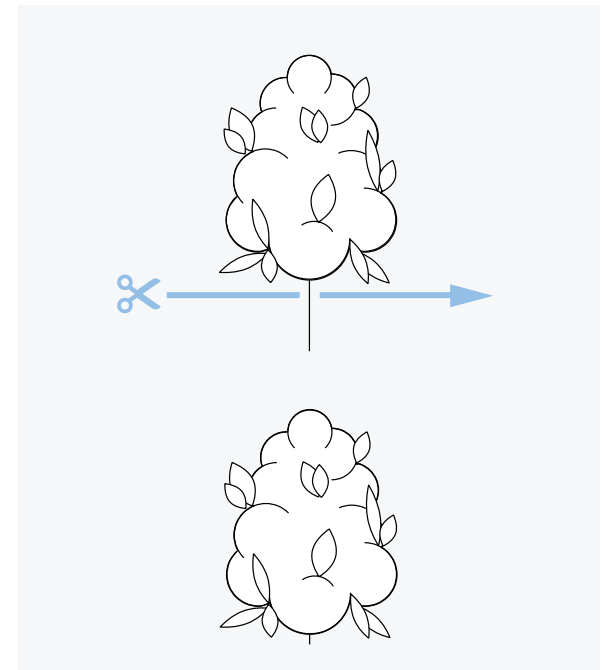


SNAP TEST | Bend a stem. If it:



MATERIAL PREPARATION

Remove any large sugar leaves; feed the stalks into a bucking machine to strip the buds from the plant.



De-stem your material; cut stem as close as possible to bud. Your material is now ready to be trimmed.

TD15 ASSEMBLY

01



Insert shearband into TD15. Drape the slots in the edges of the shearband over the tabs in the left and right side panels of the machine body.

02



Slide the tumbler through the front plate until the motor hub protrudes through the cutout at the base of the tumbler. Twist the tumbler slightly to latch it on to the motor hub.

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TD15 OPERATION

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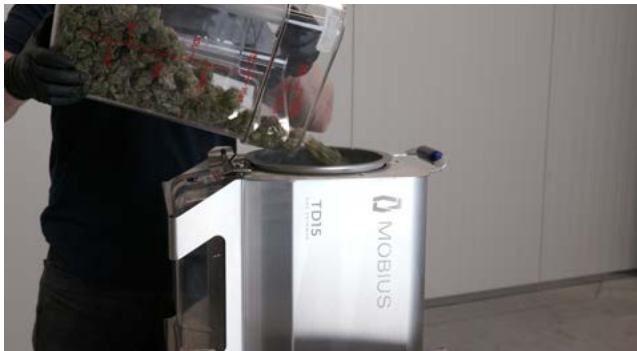


01



Use the handle on the back of the machine to tension the shearband tight against the tumbler. There is no need to provide additional leverage on the handle, hand tightening is sufficient.

03



Load with product. **Only fill the tumbler about $\frac{1}{2}$ to $\frac{2}{3}$ of the way full.** Overfilling the tumbler will lead to a lower quality trim and a slower processing time.

05



Once the machine is running, it is recommended to check the trim after about 3-5 minutes to make sure the desired trim quality is being achieved with the shearband tension setting. Continue to monitor and check the trim approximately every 5 minutes.

02



Install the top cover on to the trimmer; latch it in place. Slide the tote in along the tote rails. Using the blue handles on top of the machine, tilt it backwards until the front of the machine is facing up for easy loading.

04



Level the machine back to horizontal using the blue handles and install the tumbler end cap snugly in the front face of the machine. Start the machine by rotating the timer knob to the desired run time.

06



The machine will stop automatically after the chosen time has elapsed. Once the product inside the machine has been trimmed for the specified duration, remove the tumbler end cap and tumbler, and deposit the trimmed product into a container of your choosing.